# Stainless Steel-Adjusting screws

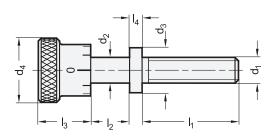
for bearing blocks GN 828

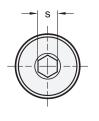


3.1

3.2

က္



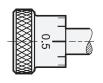


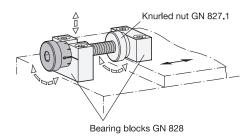




## Coding

**S** with standard scale 0...0,5, 10 graduations





Application example

V	<b>\rightarrow</b>									
d <sub>1</sub>	I <sub>1</sub>			$d_{2}^{-0,4}_{-0,6}$	d <sub>3</sub>	d <sub>4</sub>	<b>l</b> <sub>2</sub> +0,1	I <sub>3</sub>	I <sub>4</sub>	s
M 6 x 1	20	35	50	6	10	16	10,1	14	2,9	5
M 8 x 1	30	45	60	8	14	20	12,1	16	3,9	6
M 10 x 1	40	60	80	10	16	24	15,1	18	5,9	8

#### **Specification**

- Stainless Steel AISI 303
  matte shot-blasted
- Scale
  laser-engraved, black discharged
- Stainless Steel characteristics → Page 1483
- RoHS

### Accessory

- Bearing blocks GN 828
- Stainless Steel-Knurled nuts GN 827.1

→ Page XYZ

#### Information

Stainless Steel-Adjusting screws GN 827 are used in combination with bearing blocks GN 828 for simple adjustment and positioning tasks.

For processing and assembly equipment on which attachments and mechanisms must be regularly exchanged, particularly simple adjustments can be achieved by combining adjusting screws GN 827, knurled nuts GN 827.1 and bearing blocks GN 828 of the types UA and UB to ensure that settings are retained even between uses.

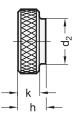
How to order	1	d <sub>1</sub>	]
	2	I <sub>1</sub>	l
1 2 3 4	3	Material	1
GN 827-M8X1-45-NG-S	4	Coding	

### Stainless Steel-Knurled nuts

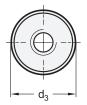
for Stainless Steel-Adjusting screws GN 827



3.1



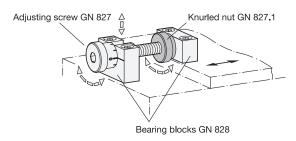








### Application example





d <sub>1</sub>	$d_2$	$d_3$	h	k
M 6 x 1	10	16	6	5
M 8 x 1	14	20	8	6
M 10 x 1	16	24	9	7

#### **Specification**

- Stainless Steel NG AISI 304 matte shot-blasted
- Stainless Steel characteristics → Page 1489
- RoHS

### Information

Stainless Steel-Knurled nuts GN 827.1 are used with Stainless Steel-Adjusting screws GN 827 to secure settings and positions in place by counterlocking.

For processing and assembly equipment on which attachments and mechanisms must be regularly exchanged, particularly simple adjustments can be achieved by combining adjusting screws GN 827, knurled nuts GN 827.1 and bearing blocks GN 828 of the types UA and UB to ensure that settings are retained even between uses.

#### see also...

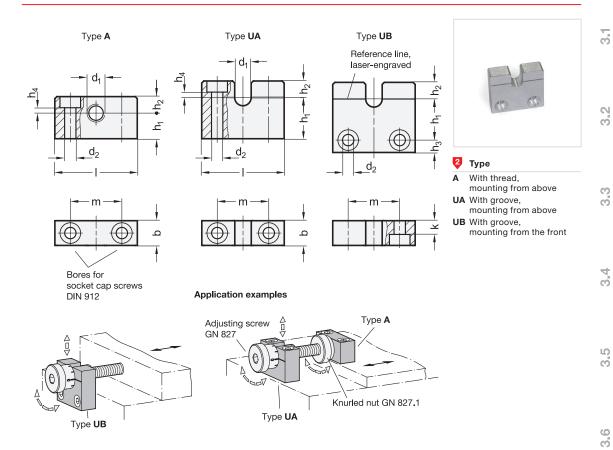
- Stainless Steel-Adjusting screws GN 827 → Page QVX
- Bearing blocks GN 828 → Page QVX

How to order	1	d <sub>1</sub>
GN 827.1-M8X1-NG	2	Material

# **Bearing blocks**

for Stainless Steel Adjusting Screws GN 827





V	Ų	3																
<b>d</b> <sub>1</sub> Thread	<b>d</b> <sub>1</sub> <sup>+0,6</sup> <sub>+0,4</sub> Bore	h <sub>1</sub>	h <sub>1</sub>								<b>b</b> h11	d <sub>2</sub>	h <sub>2</sub>	h <sub>3</sub>	h <sub>4</sub>	k	Length I	m
Type A	Type UA / UB	Type	Α		Type UA			Type UB										
M 6 x 1	6	5	10	20	10	15	25	10	15	20	10	4,5	6	5	1,6	5,6	35	22
M 8 x 1	8	8	15	20	12	20	30	15	20	30	12	5,5	8	6	2,6	6,6	40	25
M 10 x 1	10	10	20	30	15	20	30	20	25	35	15	6,5	10	7,5	3,6	8,6	45	30

#### **Specification**

- Reference line laser-engraved, black discharged
- ISO-Fundamental tolerances → Page 1479
- RoHS

#### Accessory

- Stainless Steel Adjusting Screws GN 827
- Stainless Steel Knurled Nuts GN 827.1

→ Page XYZ

#### Information

Bearing blocks GN 828 are used in combination with Stainless Steel-Adjusting screws GN 827 for simple adjustment and positioning tasks.

For processing and assembly equipment on which attachments and mechanisms must be regularly exchanged, particularly simple adjustments can be achieved by combining adjusting screws GN 827, knurled nuts GN 827.1 and bearing blocks GN 828 of the types UA and UB to ensure that settings are retained even between uses.

On the opposing part, type A or threading already present in the mounting plate can be used.

How to order	1	d <sub>1</sub>
	2	Туре
1 2 3 4	3	h <sub>1</sub>
828-8-UA-20-AM	4	Material

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